

Work Order ID 84034

Tuesday, May 01, 2012 12:59:01 PM

84034

Eagle

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Item ID: D212-725-1-061F

Accept

N900040100

Setup

Start *NS1*

Revision ID:

Item Name: Bracket

Stop

NS2

Start Date: 5/1/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 5/4/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: UMF

Date: 12.05.01

Tooling:

Date:

Run

Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D212-725-1

E Rev A

(2)

100

100

Waterjet

FLOW WATER JET

0.00

B12-5-2

Memo

0.00

I-Cut as per Dwg

Dwg Rev: E

Prog Rev: E

2- Deburr if necessary

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Quality Control

B12-5-2

Memo

0.00

120

QC8- Inspect parts - second check

0.00

120

QC

Quality Control

5.715hr

0.00

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	84034
Description: Bracket	Part Number:	D212-725-1-061F
Inspection Dwg: D212-725-1 Pg 25 of 82 Rev: E A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.080	+0.004/-0.001	.680	2		V B02	
Ø0.098	+0.004/-0.001	.102	X		V	
Ø0.129	+0.004/-0.001	.133	2		V	
10.727	+/-0.010	10.737	2		T B01	
0.550	+/-0.010	.553	2		V	
1.100	+/-0.010	1.104	2		V	
0.600	+/-0.010	.600	2		V	
0.250	+/-0.010					
0.162	+/-0.010					
1.250	+/-0.010					
2.394	+/-0.010	2.391	X		V	
2.724	+/-0.010					
0.903	+/-0.010	-910	X		V	
1.183	+/-0.010					
1.975	+/-0.010					
4.376	+/-0.010	4.368	2		V	
3.157	+/-0.010	3.163	2		V	
3.348	+/-0.010	3.354	L		V	
0.040	+/-0.010	.049	F		V	

Measured by:	IB	Audited by:	S	Preliminary Approval:	
Date:	12-5-02	Date:	17/02/02	Date:	

Rev	Date	Change	Revised by	Approved
A	10.11.15	New Issue	KJ	M

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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